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24' "L" Roller with 4' X 12' end



Adjustment Winch Detail

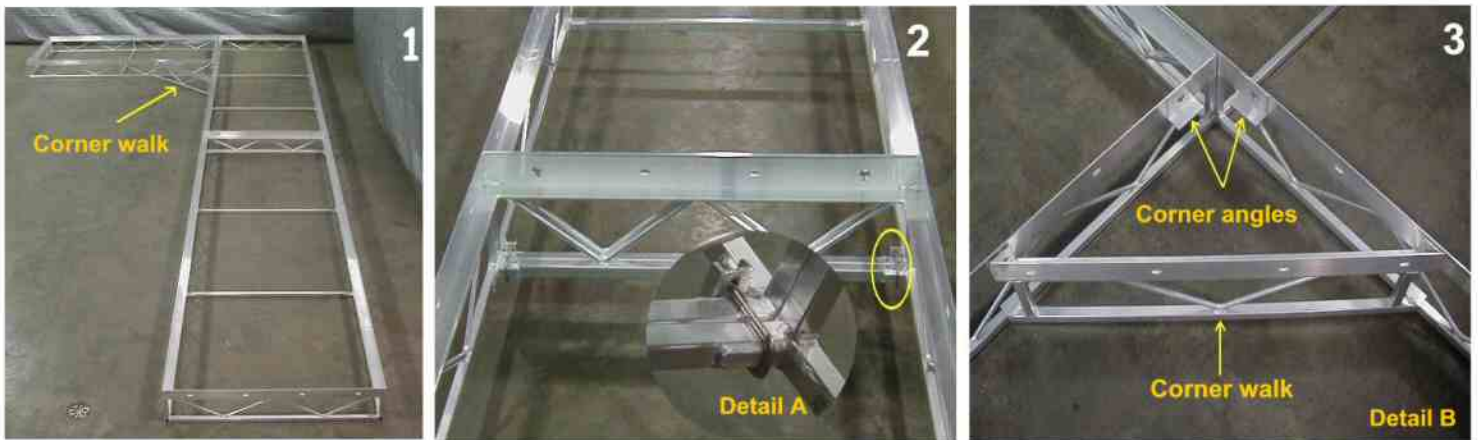


Caution !
Winch will free wheel
in the down position

NOTE: Keep your hand on the winch handle when adjusting down. Switch the winch to the up position before releasing winch handle.

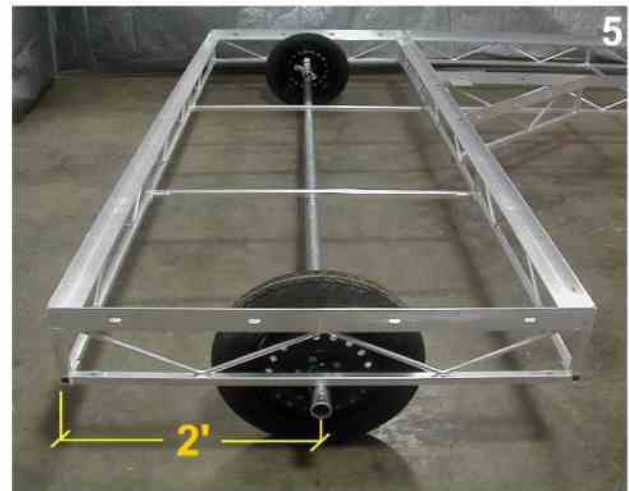
Dock Adjustment: Slide winch over the axle leg post, place the Winch Hook under the leg bracket and crank the winch up to remove excess slack from the lifting cable. Loosen the Setscrews on the axle leg bracket and lower the Dock about 1" to create slack in the "X" cables, feed the necessary number of chain links thru the chain bracket ear, see (Detail E and F) Adjust the Dock to the correct height. (Adjust each side no more than 10" at a time or binding may result.) Re-adjust the "X" cable chains and raise the Dock until X cables are snug and now tighten the axle leg bracket setscrews.

24' "L" Roller with 4' x 12' end

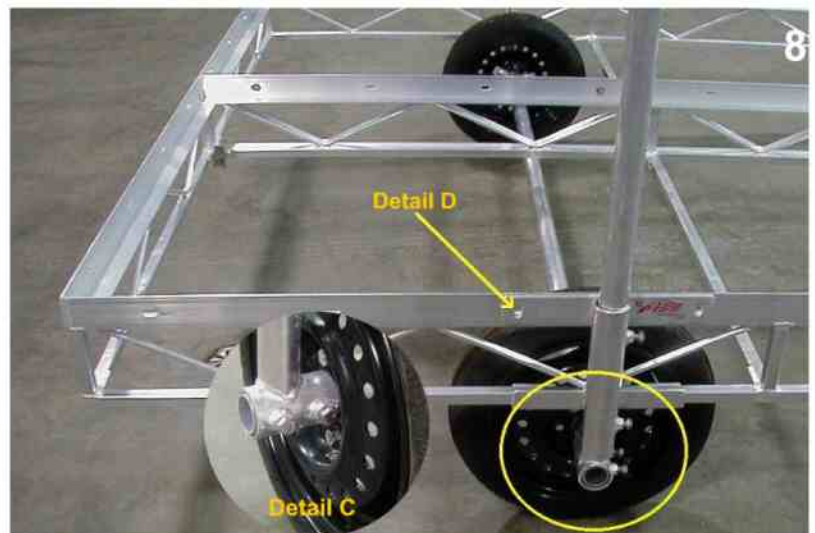
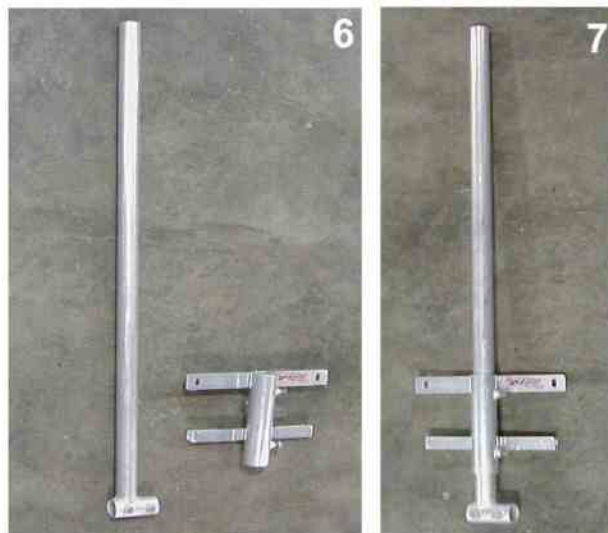


Warning: Donot over tighten Bolts, this may cause the nuts to lock up.

1. Bolt the frames together using 2 - 3/8" x 1" CB. nuts and washers through the frame angles .
2. Mount 2 - U-bolts, nuts, washers and backing channels over the corner angles of the Rolling Dock frames. see (Detail A)
3. Bolt the corner walk and corner angles using 4 - 3/8" X 1" CB. nuts and washers. see (Detail B)

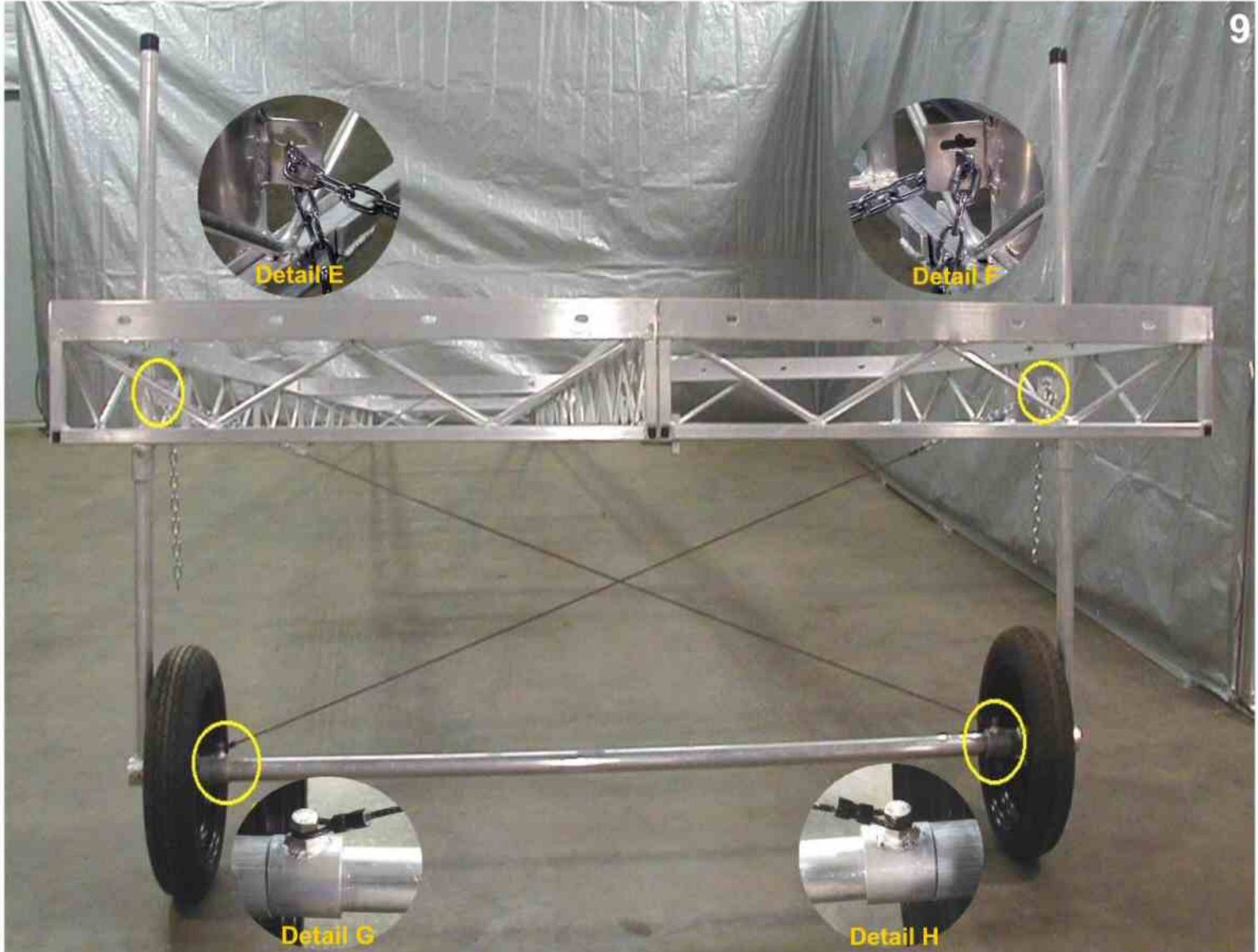


4. Slide one wheel stop and then wheel on each end of the axle. Note: (Your axle is 12' 6" long)
5. Roll the axle and wheel assembly under the water end of the Dock 2' from the end.



- 6&7. Slip the axle leg bracket over the axle leg
8. slip the the axle leg bracket assembly over the axle, be sure the axle legs long side faces the wheel and the axle is flush with the axle leg pipe, tighten the axle setscrews. see (Detail C)
Fasten the axle leg bracket using 2- 3/8" x 1" CB. nuts and washers. see (Detail D)

24' "L" Roller with 4' X 12' end



NOTE: For picture clarity a 8' wide Rolling Dock is used in picture 8, the Dock that is being assembled is 12' wide

9. Loosen axle leg setscrews and raise dock to the approximate height needed and tighten setcrews.

Note: Your winch can be used to raise or lower the dock, adjust each side about 10" at a time or binding may result. see (Adjustment Winch Detail) page 1

Remove the Bolts from the wheel stops and thread Bolts thru "X" cable loops and re-insert bolts into wheel stops and tighten see (Detail G and H)

Feed the chain end of the "X" cables thru the opposing leg bracket chain ears. see (Detail E and F)

Adjust dock to the approximate required height. see (Adjustment Winch Detail) page 1

Roll the Dock into the water and position it in your desired location.

Install the decking and do final leg adjustments (see Winch Detail Page 1)

FALL REMOVAL: Remove decking and roll Dock out of the water

NOTE: Decking must be stored off frames to prevent SNOW LOAD DAMAGE